



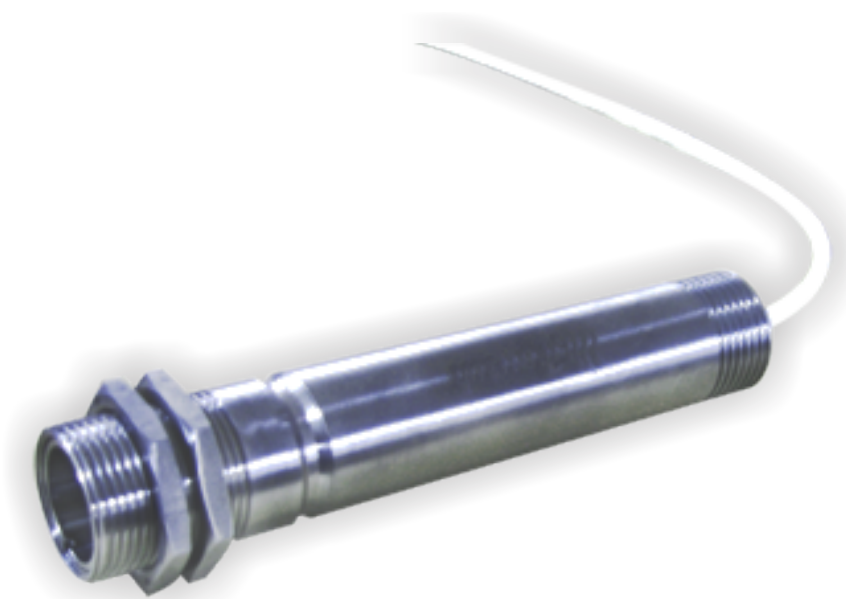
Accurate Sensors Technologies

We measure accurate temperature in extreme conditions

AST TL8

Compact, On-Line Infrared Non-Contact Pyrometer for
Low Temperature Measurement

USER MANUAL



AST - Accurate Sensors Technologies

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Features

- Rugged and compact
- Temperature range 0°C to 500°C
- Spot Size 15:1
- Response Time 100msec. to 10sec.
- TTL Output and service software
- Alarm Output
- Analog Output 0 - 5V, 4...20mA, 0-20mA, J & K type T/C Output(Select any one analog output while ordering).
- Variety of Accessories

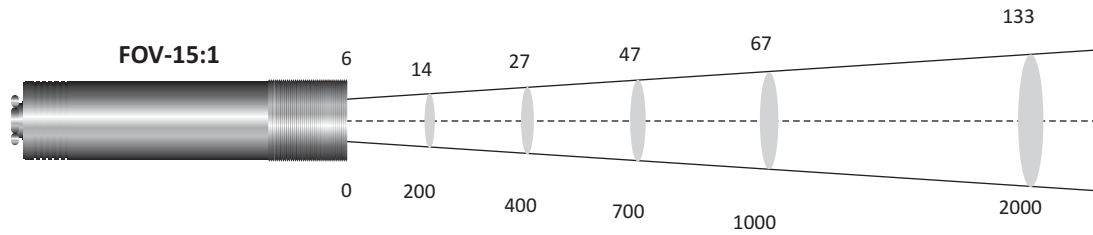
Technical Specification

Model	AST TL8
Temperature Ranges(Analog Sub Range Adjustable)	0°C to 500°C
Spectral Range	8 - 14 μ m
Detector Type	Thermopile
Distance to Spot Size Ratio	15:1
Emissivity (☒)	0.1 to 1.2 adjustable
Response Time	100 msec. to 10 sec. adjustable
Accuracy	\pm 2% of measured value or \pm 3°C whichever is greater (Stabilization time is 15 Min.)
Repeatability	\pm 0.5% of measured value or \pm 1°C whichever is greater
Analog Output	0 - 5V, 4 - 20mA, 0 - 20mA, J type or K Type Thermocouple Output(Select any one analog output while ordering)
Digital Output	TTL Output
Alarm Output	24 VDC, Load < 100mA(Transistor)
Operating Temperature Range	0 to 70°C
Storage Temperature Range	-20 to 70°C
Adjustable Parameters Via Software	Emissivity, Response Time, *Analog Scale(Sub Range), Unit of Temperature($^{\circ}$ C/ $^{\circ}$ F), Alarm Set Point, Clear Time(Peak Picker) etc. *Not applicable for J & K type.
Power Supply	24 VDC, I< 50mA.
Power Consumption	Max. 1.2 watt.
Protection Class	IP65
Housing	Stainless Steel
Operating Humidity	10-95%, Non Condensing Conditions
Weight & Dimensions	200g, Dia= \varnothing 25mm; L=103mm

Note:

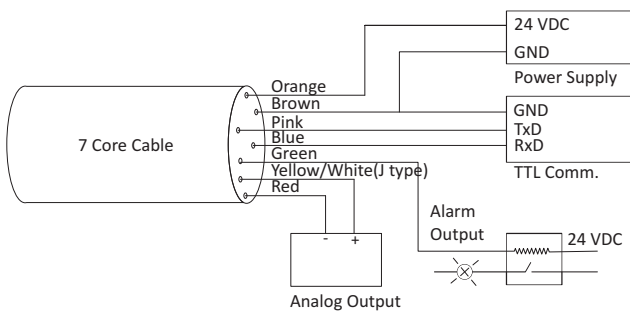
- All Parameters are adjustable via “Infralink” USB Interface. For communication via “InfraLink” USB Interface, DC supply (24 VDC) must be given to Pyrometer.
- Pyrometer stabilization time is at least 15 minutes.

Spot Sizes



Wire Connection

The following diagram and table show the proper wiring connection



Type	Power+	Power-	TxD	RxD	Alarm	Tc+ mV+ mA+	Tc- mV- mA-
0 to 5V/4 - 20mA/ 0- 20mA/K type	Orange	Brown	Pink	Blue	Green	Yellow	Red
J type	Orange	Brown	Pink	Blue	Green	White	Red

A shielded connecting cable must be used to meet the electromagnetic requirements. The shield of the connecting cable has to be connected on the pyrometer side.

Note : For J & K type Thermocouple Special Compensating cable is used.

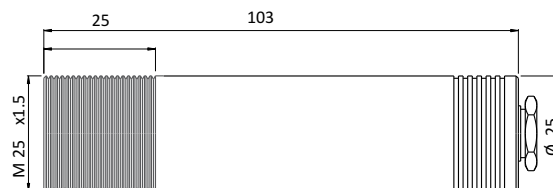
*Black Cable - J type

*Yellow Cable - K type

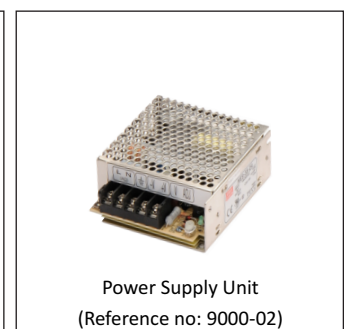
*Gray Cable - 0 to 5V/4 - 20mA/ 0-20mA

*While the pyrometer is connected to PC via "infralink" analog output must be connected for correct temperature measurement.

Pyrometer Drawing



Optional Accessories



Serial communication protocol-MT500

This protocol is developed to use in the half duplex addressable communication mode. Master device should periodically issue requests to each Slave device. The request contains an address of polling “Slave” device. Slave device reply only on the requests issued by Master. Each Slave has its own address to recognize the issued request. AST sensors always operate as Slave devices. Using RS485 serial communication option allows connecting more than one sensor to Master device. AST sensors always perform delay of 5 ms before sending an answer on Master request to meet RS485 hardware requirement.

MT500_AST protocol uses only RD (Batch Read) and WD (Batch Write) commands. Sending other MT500 protocol commands causes sensor to consider it as error condition and answer with unknown command reply. Symbols enclosed within apostrophes (‘symbol’) means ASCII representation of the symbols. String enclosed with quotation mark (“string”) means ASCII representation of the string (ended by ‘\0’). Data format is: 8 data bit, 1 stop bit, No parity, baud-rate 19200.

Description	Address	Items	Parameters
Emissivity	'0400'	'01'	Object emissivity multiplied by 1000. Refer user manual for adjustable range.
Emissivity slope	'0401'	'01'	Emissivity slope parameter multiplied by 1000. Refer user manual for adjustable range.
Response time (τ)	'0105'	'01'	Parameter specifies analog and serial output response time. See Table 1.
Upper basic range	'0100'	'01'	Upper measurement range limit in °K (read only)
Lower basic range	'0101'	'01'	Lower measurement range limit in °K (read only)
Analog output type	'0F01'	'01'	'0000': 4 to 20 mA (Default); '0001': 0 to 20 mA, '0002': 0 to 10 Volt; '0003': K type TC; '0004': J type TC
Upper sub range	'0102'	'01'	Upper analog scale value in °K
Lower sub range	'0103'	'01'	Lower analog scale value in °K
Station number	'0200'	'01'	Adjustable between '0001' to '0255'
Temperature unit	'0201'	'01'	Flag is used to instruct PC SW to show temperature '0000': Centigrade (Default); '0001': Fahrenheit
Switch off level	'0107'	'01'	Parameter multiplied by 10. Adjusted between 0 and 100%, Default set to 15%.
Sensor mode	'0204'	'01'	'0000' = Single color; '0001' = Two color This parameter is useless for single color sensors.
Internal temperature	'0006'	'01'	Temperature inside device case in °C (read only)
Head temperature	'0007'	'01'	Temperature inside optical head m°C(only for E –series pyrometers) (read only)
Clear time(tCL)	'0303'	'01'	Adjustable between 0 to 12, Default 0, 0=OFF, 1=Auto. 2-12 = 10msec to 25sec [refer to page-13(clear time)]
Laser control	'0F00'	'01'	'0000': LASER OFF; '0001': LASER ON (Default)
Communication type selection	'0F03'	'01'	'0000':RS-485,, '0001': RS-232 (Default)
Set point	'1700'	'01'	Set point for relay actuation (only for E –series pyrometers)
Hysteresis	'1800'	'01'	Hysteresis value relay actuation
LCD back light control	'1801'	'01'	'0000': BL OFF; '0001': BL ON(Default) (Only for E-series pyrometers)
Device name	'1D00'	'01'	10 Bytes “Hot end ”, if less then 10 bytes pad with space at end.
Working distance (mm)	'1D01'	'01'	10 Bytes “1000 ”, if less then 10 bytes pad with space at end.
Spot size-aperture (mm)	'1D02'	'01'	10 Bytes “1000-6000” if less then 10 bytes pad with space at end. '.' sign between spot size and aperture is compulsory
Relative energy (read only)	'0002'	'01'	Relative energy multiply by 1000 for 2 color pyrometers only

Device model number (read only)	'0E00'	'01'	10 bytes "AST450C ", if less than 10 byte pad with space at end
Firmware version	'1300'	'01'	Firmware version number of device (read only)
Sensor serial number (read only)	'1400'	'01'	6 bytes in hex, if less than 6 bytes pad with '0' at start. Only numbers allowed.
Device type (read only)	'1301'	'01'	'0001': Single color; '0002' : Two color '0003': Thermopile; '0004' : Reserved
Real temperature and status code (read only)	'0000'	'02'	Calculated object temperature in °K and status of sensor (As shown in Appendix A). First process status code then real temperature.

Batch Read (RD)command:

Byte 1	Bytes 2,3	Bytes 4, 5	Bytes 6-9	Bytes 10, 11	Byte 12	Bytes 13, 14
1 Byte	2 Bytes	2 Bytes	4 Bytes	2 Bytes	1 Byte	2 Bytes
STX	Station ID	RD	Address	Items	ETX	Checksum

Byte 1: Always STX (0x02)

Bytes 2, 3: The Station Number of the device to read from (2 Hex digits)

Bytes 4, 5: The command to execute (RD)

Bytes 6-9: This is the starting address to read from. Must be 4 bytes long

Bytes 10, 11: This is the number of addresses to read. Must be 2 bytes long

Byte 12: Always ETX (0x03)

Bytes 13, 14: The checksum is the lowest 8 bits of the sum of bytes 2 through 12

Example : Read two parameters starting from address 0000, from the station number 10 (0AH). This will read addresses 0000 and 0001.

Byte 1	Bytes 2, 3	Bytes 4, 5	Bytes 6-9	Bytes 10, 11	Byte 12	Byte 13, 14
STX	0A	RD	0000	02	ETX	2E
0x02	0x30, 0x41	0x52, 0x44	0x30,0x30,0x30,0x30	0x30, 0x32	0x03	0x32, 0x43,

Checksum is calculated as the lowest 8 bits of the sum of the Hex codes for bytes 2 to 12.

Reply:

The reply length is $L = (N * 4) + 8$, Where N = the number of requested Items.

If the command is successful, the reply length will be at least 12 bytes. It consists of the STX, followed by four bytes for each requested item, then the ETX and Checksum.

Byte 1	Bytes 2, 3	Bytes 4, 5	Bytes 6-9	Bytes 10-13	Byte L-2	Byte L-1, L
STX	Station	RD	Data 1	Data N	ETX	Checksum

Reply to above command if address '0000' contains value 1497 and address '0001' contains value 0000.

Byte 1	Bytes 2, 3	Bytes 4, 5	Bytes 6-9	Bytes 10-13	Byte 14-15
STX	0A	RD	059D	0000	9C
0x02	0x30, 0x41	0x52, 0x44	0x30,0x35,0x39,0x44	0x30, 0x30, 0x30, 0x30	0x39, 0x43

in the event of an error, the reply is

Byte 1	Byte 2, 3	Byte 4, 5	Byte 6
NAK	0A	'R', 'D'	01
0x15	0x30, 0x41	0x52, 0x44	0x30, 0x31

Batch Write (WD) command

Byte 1	Bytes 2, 3	Bytes 4, 5	Bytes 6-9	Bytes 10, 11	Bytes 12-15	Bytes (L-6) - (L-3)	Byte L-2	Byte L-1, L
STX	Station ID	WD	Address	No. of Items	Data 1	Data N	ETX	Checksum

Byte 1	Bytes 2, 3	Bytes 4, 5	Bytes 6-9	Bytes 10, 11	Bytes 12-15	Byte 16	Byte 17,18
STX	0A	WD	0400	01	03E8	ETX	74
0x02	0x30, 0x41	0x57, 0x44	0x30, 0x34, 0x30, 0x30	0x30, 0x31, 0x30, 0x30	0x30, 0x33, 0x45, 0x38	0x03	0x37, 0x34

Reply:

If the command is successful, the reply is

Byte 1	Byte 2, 3	Byte 4, 5
ACK	0A	'W', 'D'
0x06	0x30, 0x41	0x57, 0x44

In the event of an error, the reply is

Byte 1	Byte 2, 3	Byte 4, 5	Byte 6
NAK	0A	'W', 'D'	01
0x15	0x30, 0x41	0x57, 0x44	0x30, 0x31

Error Codes:

Error Code	Description	Comments
'1'	Invalid check sum	See how to calculate a check sum
'2'	Unknown command	Protocol uses only RD (Batch Read) and WD (Batch Write) commands
'3'	Data length error	Number of items in WD (Batch Write) command doesn't match number of data bytes
'4'	ETX not found	ETX (0x03) not present in command
'5'	Illegal Address	number of items in a request is set to 0; memory segment number in a request is out of 0-25; Wrong command value, No data at requested address;
'6'	More items requested	More than 99 items were requested in command
'7'	Unsuccessful write	It informs Master that it should repeat WD command

Table 1:

Tau (τ)	Analog Response Time, ms	Serial Response Time, ms
1	2	20
3	6	50
5	10	100
10	20	200
30	60	300
50	100	500
100	200	1000
300	600	2000
500	1000	3000
1000	2000	4000
3000	6000	5000
5000	10000	10000

Appendix A:

DATA	Comments
Status code	'0000' : No error '0001' : Signal is lower than sensor sensitivity '0002' : Out of range due to T brightness minimum '0003' : Too low energy '0004' : Signal is higher than sensor sensitivity '0006' : Sharp brightness jump '0007' : Non stable object measurement '0011' : Internal temperature warning '0013' : Thermopile ambient temperature too low '0014' : Thermopile ambient temperature too high '0015' : Pyrometer in testing mode '0016' : Pilot light ON '0017' : Measurement below lower basic range '0018' : Measurement exceeds upper basic range '0019' : Pyrometer in warm up period

Broadcast Message:

WD (Batch Write) command with Station ID of 0 is considered as broadcast message. Sensors process this command regardless of their Station Number and do not issue replies.

It is useful when master issues a request to change the same parameters of more than one Slave devices.

For more information write us at, technical@accuratesensors.com

ABOUT US

AST - Accurate Sensors Technologies

Accurate Sensors Technologies along with 3T - True Temperature Technologies established in 1994 focusing on the development and commercialization of non-contact temperature measurement technologies.

Based on these technologies, AST/3T has brought to the market a line of pyrometers for the remote measurement of target temperatures using no physical contact. AST/3T pyrometers use a totally new approach for remote temperature measurement achieving high accuracy.

The following products are available from AST/3T

- ❖ Single color pyrometer
- ❖ Ratio (2 color) pyrometer
- ❖ Fiber optics with single color and two color pyrometer
- ❖ Multi wavelength pyrometer specially for Aluminum & other Non - ferrous application
- ❖ Black Body calibration sources
- ❖ Special system for automatic Isothermal Extrusion (MOMAS)
- ❖ Parameter setting Devices



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